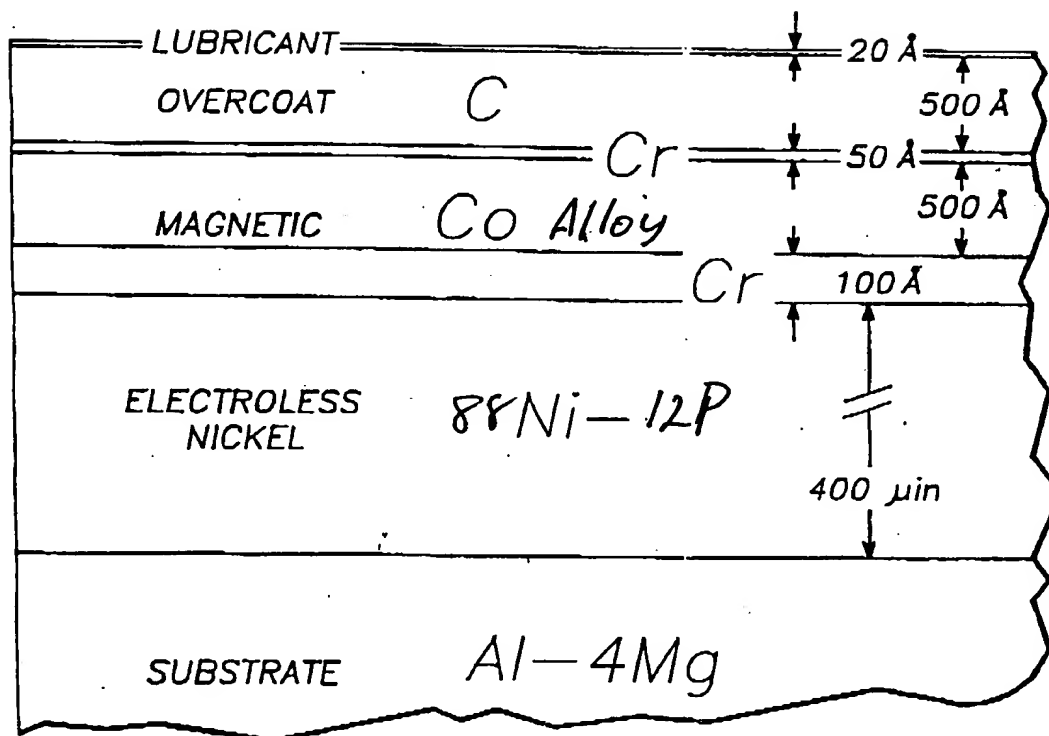


1/7



(PRIOR ART)
FIG. - 1

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2/7

ALUMINUM ALLOY SUBSTRATE

DEGREASE

ALKALINE SOAP

RINSE

ACID ETCH

RINSE

FIRST ZINCATE

RINSE

NITRIC ACID

RINSE

SECOND ZINCATE

RINSE

ELECTROLESS NICKEL

RINSE

WET

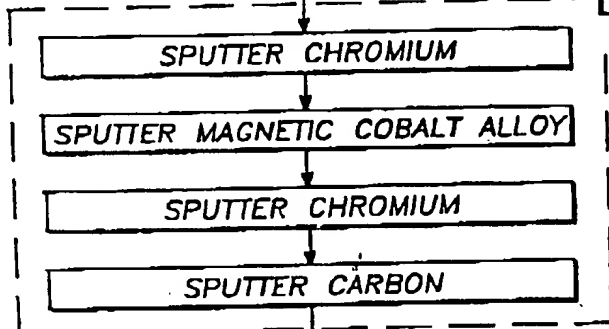
POLISH

WASH

TEXTURE

WASH

WET



DRY

LUBRICATION

CERTIFICATION

(PRIOR ART)
FIG. --2

0989435 062701

3/7

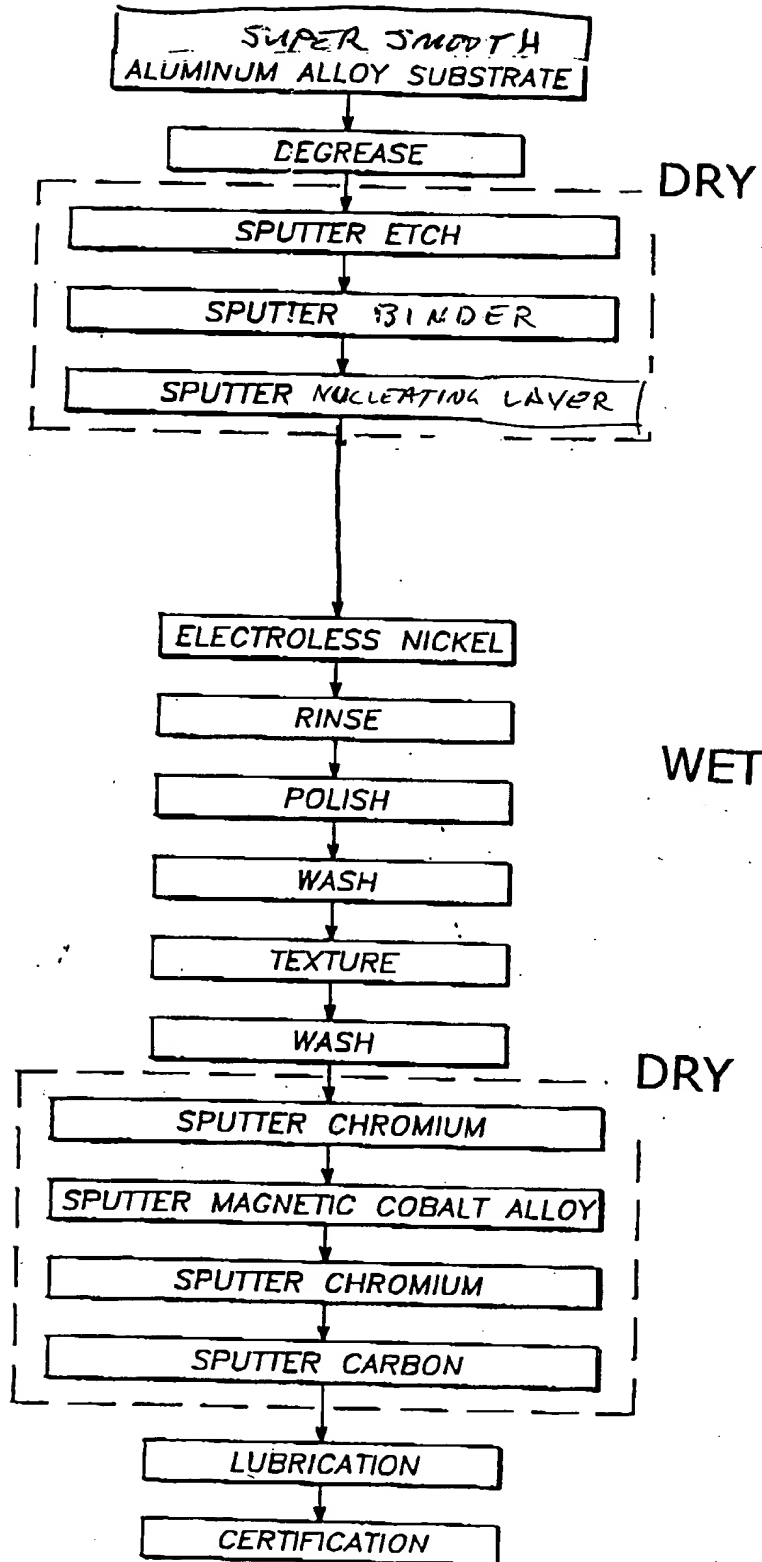


FIG. - 3

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4/7

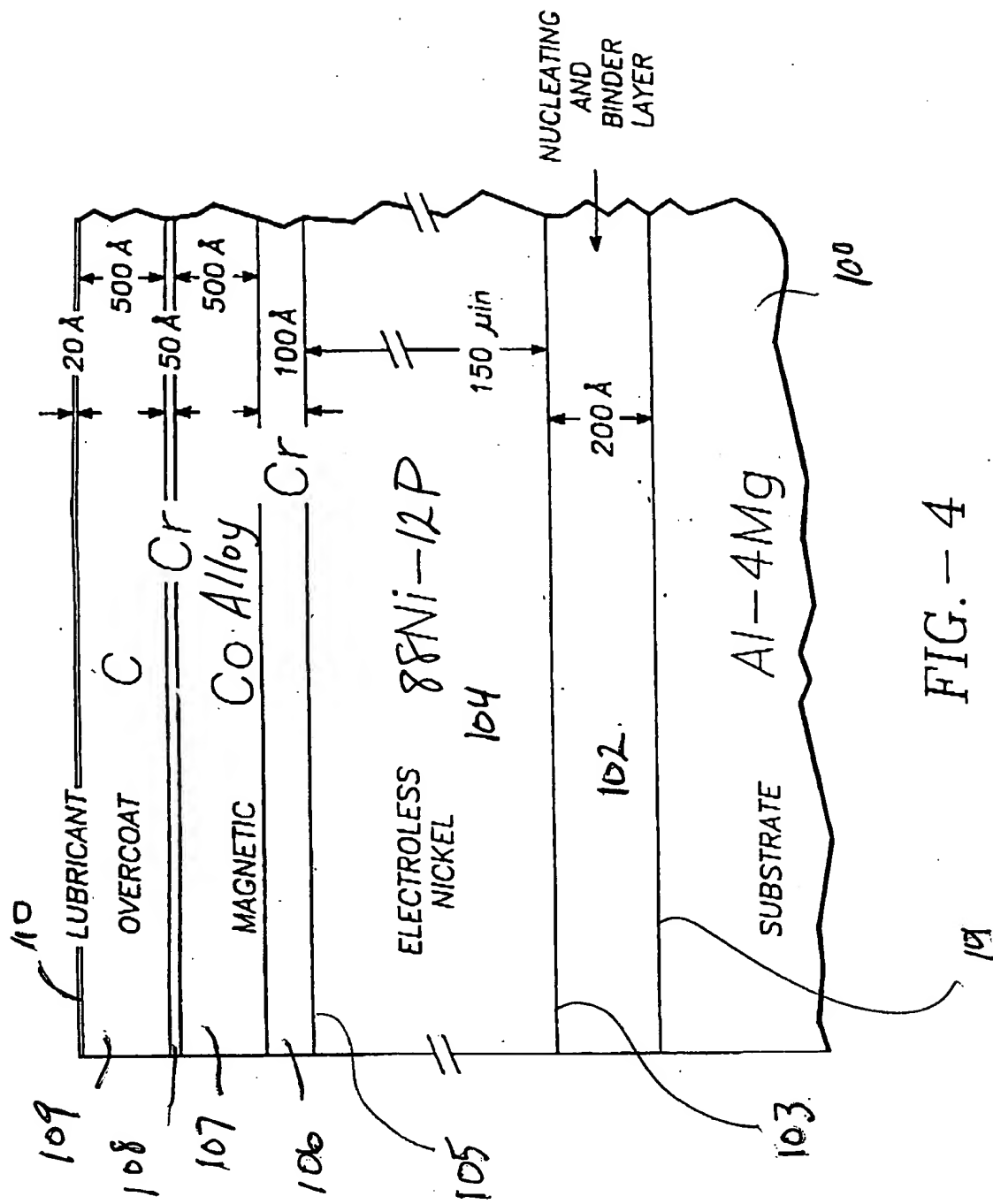


FIG. - 4

5/7

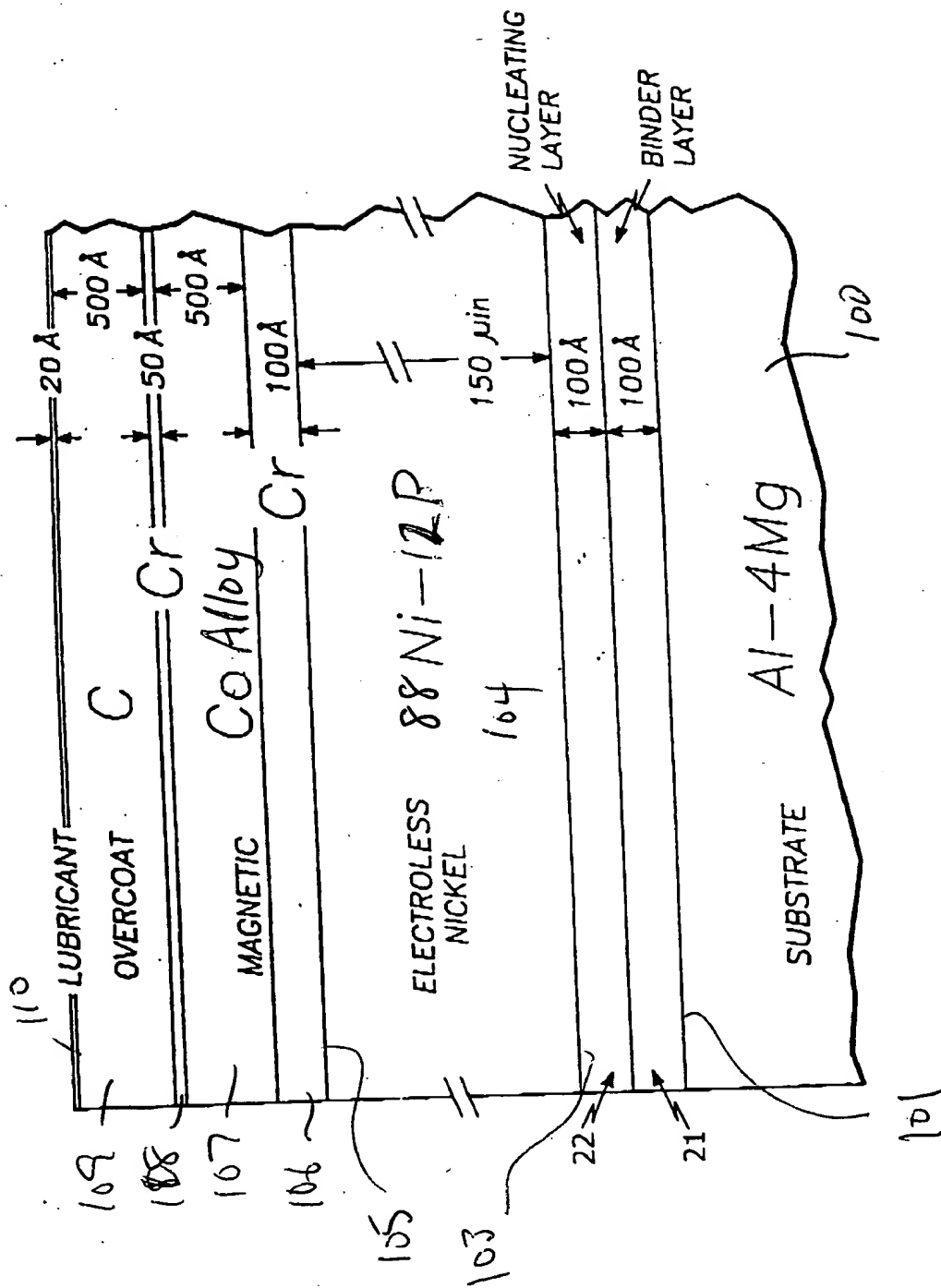


FIG.-5

6/7

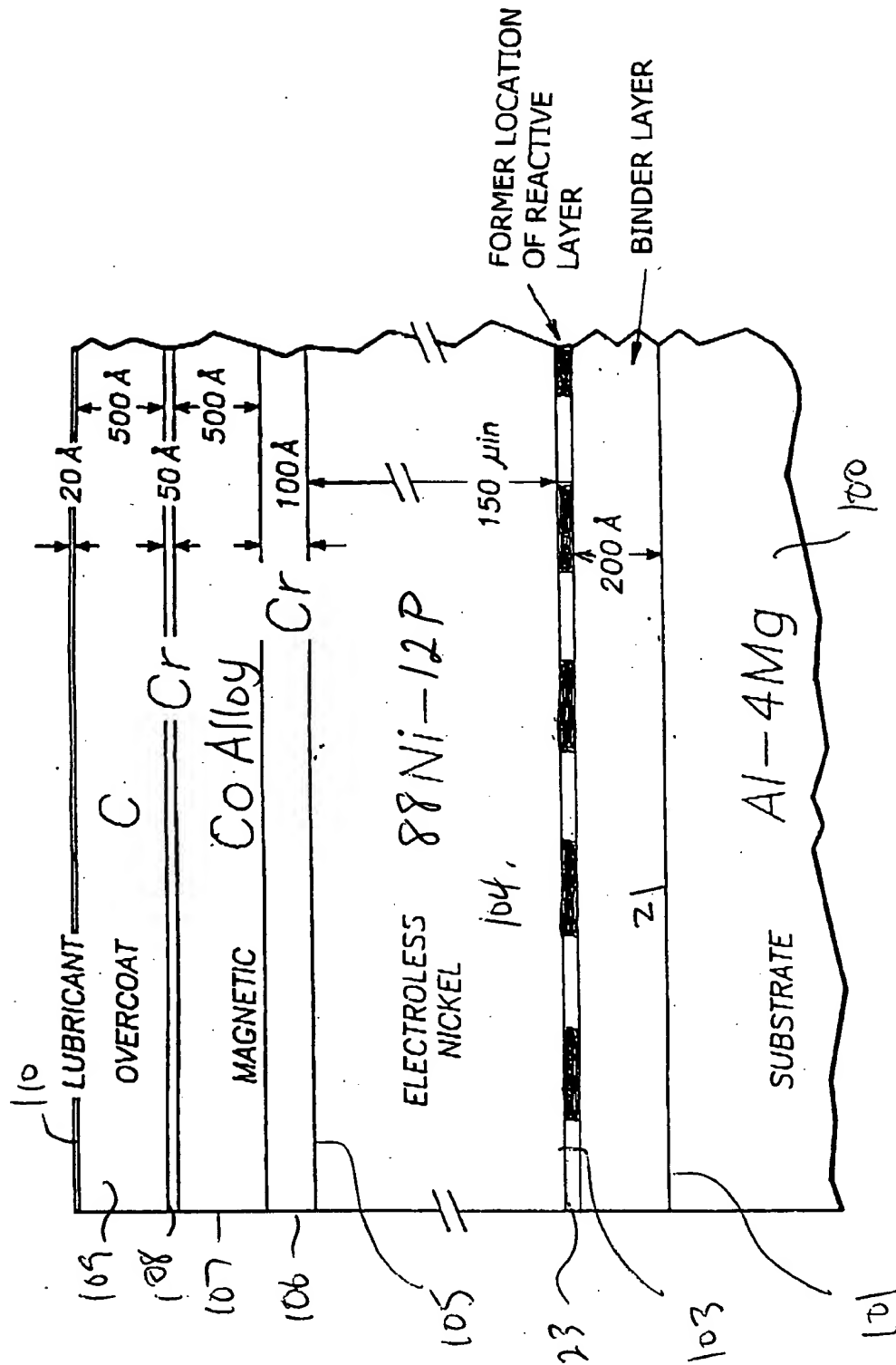


FIG. - 6

7/7

FIG. 7

